

Product Information

Technical Data Sheet

**Silicone Rubber
Compound**

TS 681U

High elasticity purpose

FEATURES

- 80 Shore A hardness
- White-Gray
- High elasticity

BENEFITS

- Pigmentable
- Wide service temperature
- Suitable for molding process
- Low compression set
- Good heat resistance
- Good oil resistance

A TS 681U silicone rubber designed for use in a variety of molded goods

1. APPLICATIONS

Special rubber parts such as key pad, gasket, o-ring, packing, OA-roller, industry roller and others for high elasticity.

2. TYPICAL PROPERTIES

TS 681U

Properties	Standard	Unit	Value
Appearance	ASTM E1767		White-Gray
Williams Plasticity	ASTM D926	mm/100	320
Specific gravity	ASTM D792		1.32
Hardness	ASTM D2240	Shore A	81
Tensile Strength	ASTM D412	MPa	7.5
Elongation at break	ASTM D412	%	130
Tear strength, Type C	ASTM D624	KN/m	10
Linear Shrinkage	JIS K6249	%	3.5
Compression set (175°C, 22hr)	ASTM D395	%	9

Properties obtained using 0.8 part of SC-8B(50P)(2,5-bis(tert-butylperoxy)-2,5-dimethyl hexane) on 2mm thick slabs: molded 10 minutes at 170°C and post-cured 4hours at 200°C.

*** Specification writers :** These values are not intended for use in preparing specifications.

3. HOW TO USE

TS 681U is most suitable for blending or pigmenting, milling with a two-roll mill process. Milling time should be carefully decided to secure uniformity of silicone rubber. When molding, Grace Continental Korea recommends using 0.8 to 1.2 part of SC-8B to 100 parts of silicone rubber. Standard cure temperature is 170°C, and its cure time depends on thickness of final products. Post cure condition would be 4 hours at 200°C after molding in most case.

For more detailed information on the use of TS 681U silicone rubber, please contact Grace Continental Sales.

4. PACKING

TS 681U is available in 20kg boxes

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5. HANDLING PRECAUTIONS

Product safety information required for safe use is not included. Before handling, read product and safety data sheet.

6. USABLE LIFE AND STORAGE

When stored at or below 50°C in the original unopened containers, this product has a usable life of 12 months From the date of production.

7. LIMITATIONS

This product is neither tested nor represented as suitable for medical or pharmaceutical uses. This product described herein have been designed, manufactured and developed solely for general industrial use only.

8. LIMITED WARRANTY INFORMATION : PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because Conditions and methods of use of our products are beyond our control, this information should not be used in Substitution for customer's tests to ensure that Grace Continental Korea's products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

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101-303, Bucheon Techno-Park, 364, SamjakRo, Ojeong-Gu, Bucheon-Si, Gyeonggi-Do, South Korea
Web Site : www.gckorea.com

TEL 82-32-328-0121 / FAX 82-32-328-0128

- Sales : info@gckorea.com / sales@gckorea.com

- R&D Institute : rnd@gckorea.com
